

EFRC-NETL Research on Carbon Capture and ARPA-e

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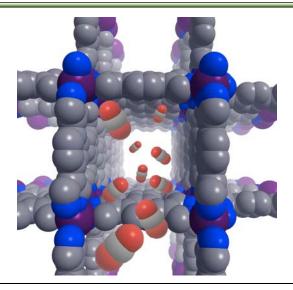
Center for **Gas Separations** Relevant to **Clean Energy** Technologies



Center for Gas Separations Relevant to Clean Energy Technologies

Berend Smit and Jeff Long (UC Berkeley)

The aim of this EFRC is to develop new strategies and materials that allow for *energy efficient* selective *capture* or *separation* of CO_2 from gas mixtures based on moleculespecific chemical interactions.



RESEARCH PLAN AND DIRECTIONS

Capture of CO_2 from gas mixtures requires the molecular control offered by nanoscience to tailor-make those materials exhibiting exactly the right adsorption and diffusion selectivity to enable an economic separation process. Characterization methods and computational tools will be developed to guide and support this quest.



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Solid Adsorbents

- Jeffrey Long (UC Berkeley):
- <u>Omar Yaghi (</u>UCLA)
- Hong-Cai Zhou (Texas A&M)
- Polymer Membranes:
 - Frantisek Svec and Jean Frechet (LBNL)
 - Bret Helm and Ting Xu (LBNL)
 - Dave Luebke (NETL)
- Characterization
 - Resonance soft X-rays: Blandine Jerome and Jeff Kortright (LBNL)
 - X-ray crystallography: Simon Teat (LBNL)
 - NMR: Jeffrey Reimer (UC Berkeley)
- Computation
 - Adsorption and Diffusion: Berend Smit (UC Berkeley)
 - Electronic Structure calculation: Jeff Neaton (Molecular Foundry, LBNL) and Gullia Galli (UC Davis)
 - Quantum calculations: Laura Gagliardi (U Minessota)
 - Materials Screening: Maciej Haranczyk (LBNL)



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Methods of Reducing Power Plant CO₂ Emissions

primary separation

1. Postcombustion CO₂ capture: CO₂ from N₂

2. Precombustion CO_2 capture:

 $\rm CO_2$ from $\rm H_2$

3. Oxyfuel combustion:

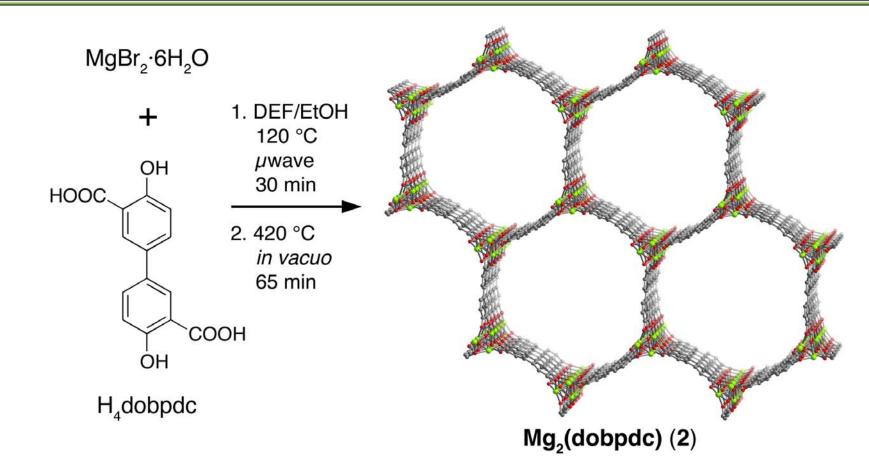


 O_2 from N_2

Long-group (Berkeley)



An Expanded Form of Mg₂(dobdc) (Mg-MOF-74)



□ Expanded channels have a diameter of 18 Å and are lined with open Mg²⁺ sites McDonald, Lee, Mason, Wiers, Hong, Long J. Am. Chem. Soc. **2012**, 134, 7056



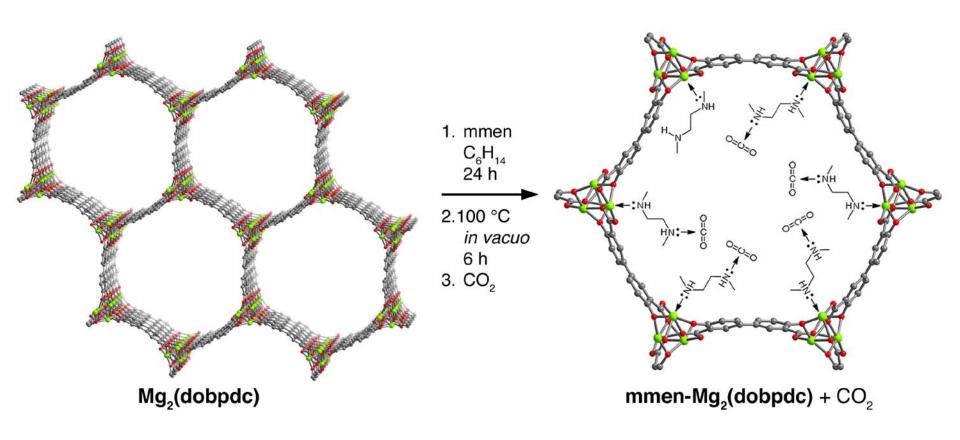
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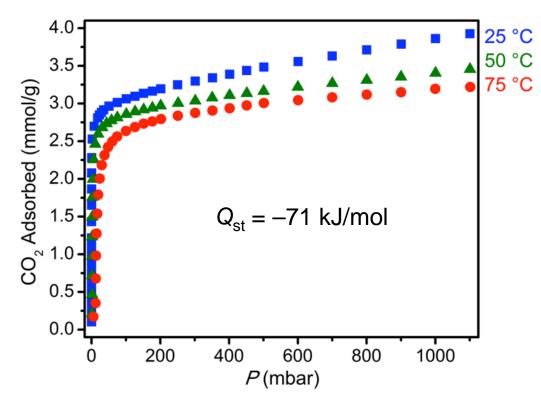
Appending Diamine Groups



McDonald, Lee, Mason, Wiers, Hong, Long J. Am. Chem. Soc. 2012, 134, 7056







 \Box High affinity of alkylamines for CO₂ results in high capacity at low pressure

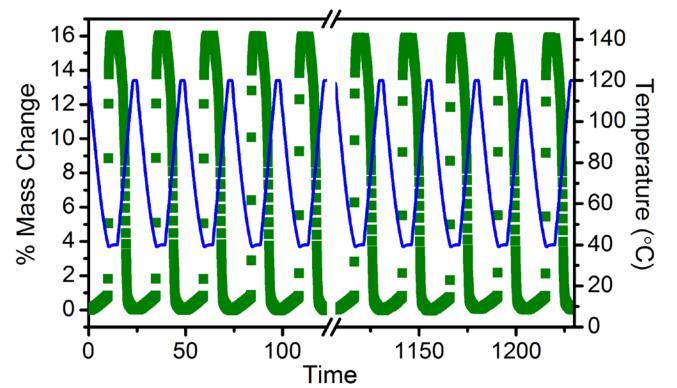
 \Box Very little N₂ uptake observed, leading to high selectivity of S = 200

McDonald, Lee, Mason, Wiers, Hong, Long J. Am. Chem. Soc. 2012, 134, 7056





Cycling CO₂ Removal from 15% CO₂ in N₂



□ Capacity of 14 wt % achieved with loss of at most 0.1 wt % after 50 cycles

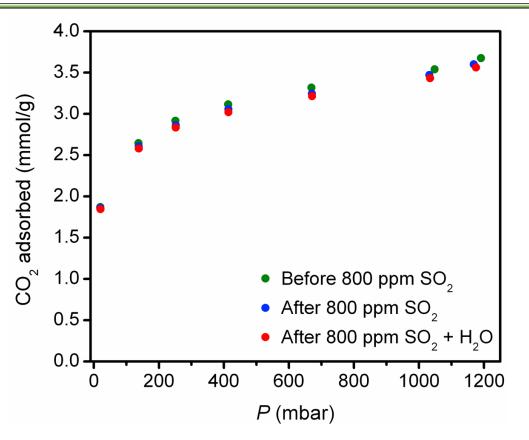
□ Performance in the presence of water needs to be investigated

McDonald, Lee, Mason, Wiers, Hong, Long J. Am. Chem. Soc. 2012, 134, 7056





Preliminary Study of Effects of SO₂ and Water



 \Box Initial exposure to SO₂ and water do not greatly reduce CO₂ capacity

□ New ARPA-E instrument will enable cycling studies with realistic flue gas



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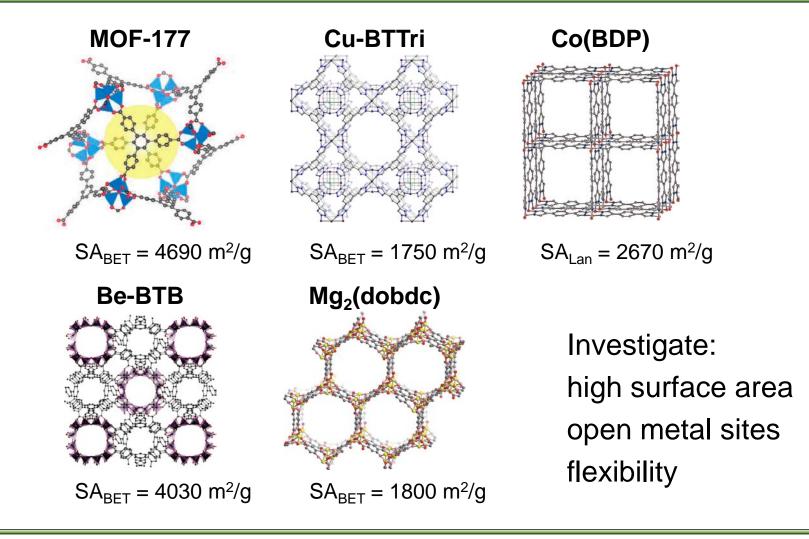
 O_2 from N_2



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MOFs Tested for CO₂/H₂ Separation

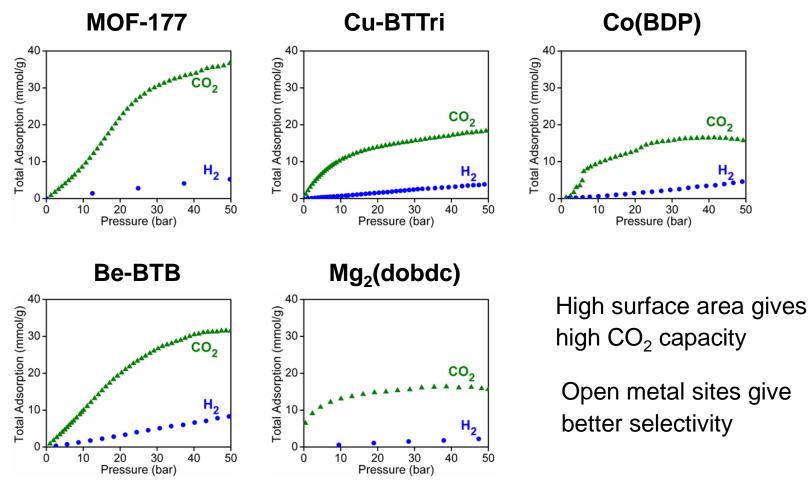




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CO₂/H₂ Adsorption at 40 °C in Selected MOFs



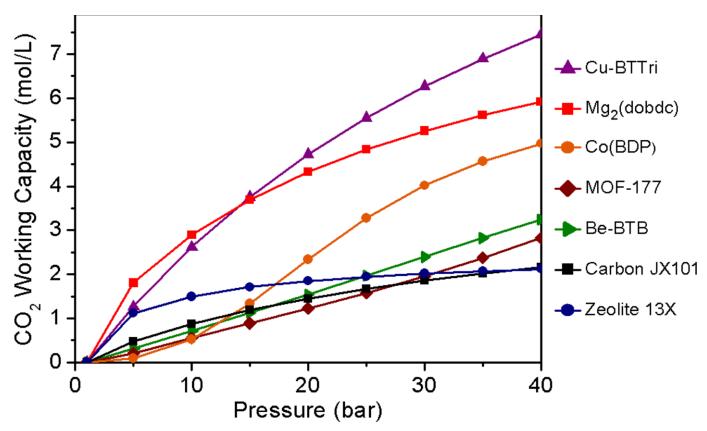
Herm, Swisher, Smit, Krishna, Long J. Am. Chem. Soc. 2011, 133, 5664





CO₂ Working Capacity for 1:4 Mixture at 40 °C

Using Ideal Adsorbed Solution Theory (IAST) with 1 bar purge pressure:



Herm, Swisher, Smit, Krishna, Long J. Am. Chem. Soc. 2011, 133, 5664





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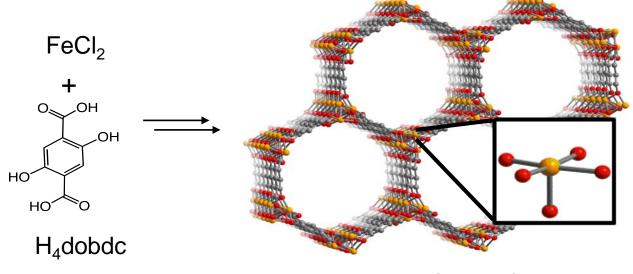


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Can distinguish O_2 from N_2 by its greater propensity for accepting electrons transferred Λ from a redox-active metal:

$$M^{n+} + O_2 \longrightarrow M^{(n+1)+} - O_2^{-}$$



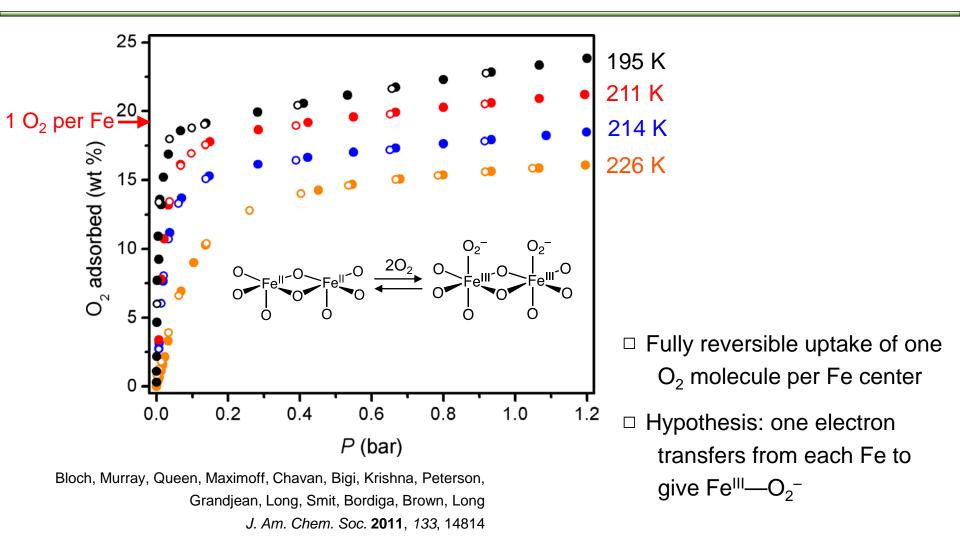
Fe₂(dobdc)

□ Desolvation leads to square pyramidal Fe^{II} centers with open coordination site

Bloch, Murray, Queen, Maximoff, Chavan, Bigi, Krishna, Peterson, Grandjean, Long, Smit, Bordiga, Brown, Long J. Am. Chem. Soc. **2011**, 133, 14814



Reversible O₂ Binding at Lower Temperatures



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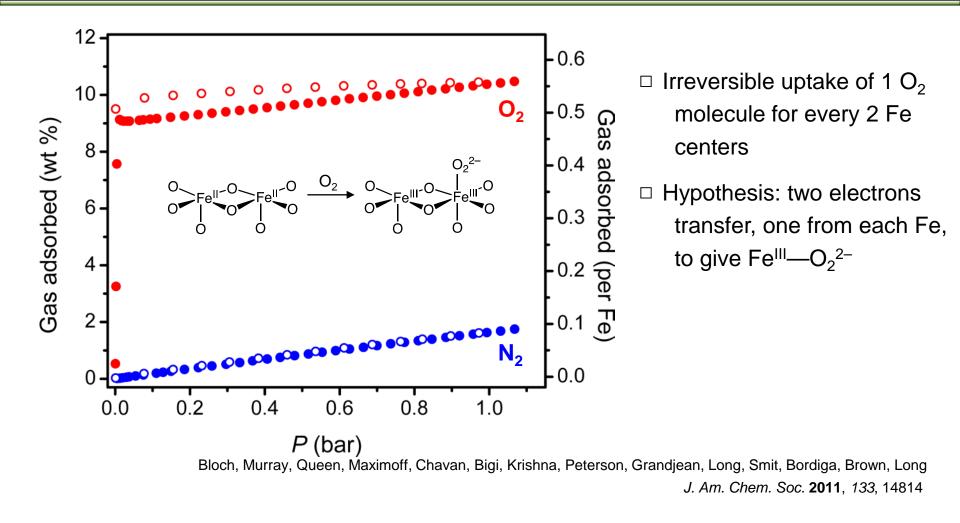
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Irreversible O₂ Binding in Fe₂(dobdc) at 298 K

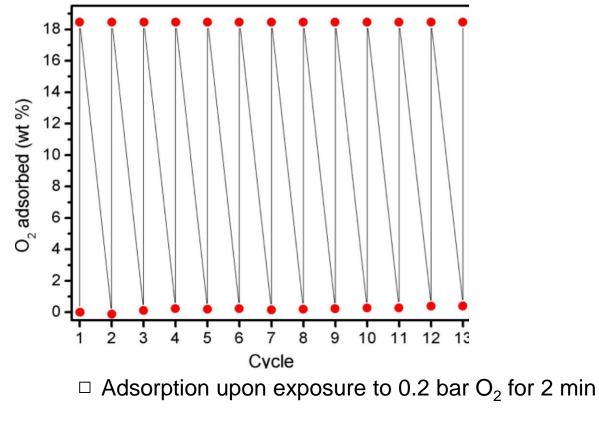






Rapid O₂ Adsorption/Desorption

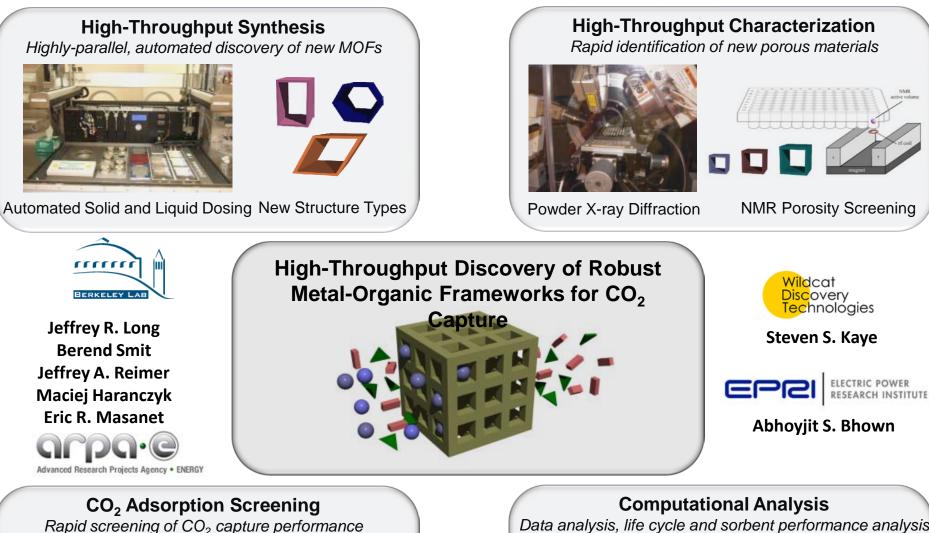
Cycling at 211 K



□ Desorption upon exposure to vacuum for 25 min

Bloch, Murray, Queen, Maximoff, Chavan, Bigi, Krishna, Peterson, Grandjean, Long, Smit, Bordiga, Brown, Long J. Am. Chem. Soc. **2011**, 133, 14814

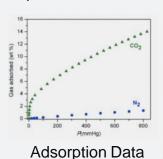








High-throughput Instrumentation







Parasitic energy

3. Purge

CO₂rich

Flue Gas

1. Adsorption

Flue Gas

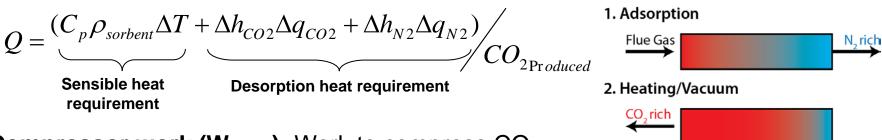
4. Cooling/Repressurization

Clean bed

N₂rich

Energy penalty for CCS can be divided into the compression work and the heating energy:

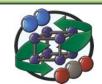
- Heating energy (Q): heat necessary to regenerate a given sorbent:
 - Sensible heat: heats and cools bed. Provides driving force to produce CO₂
 - Desorption heat: desorbs CO_2 (equal to heat of adsorption, Δh).



- Compressor work (W_{comp}): Work to compress CO₂ product to 150 bar (for transport)
- Equivalent energy calculated by discounting the heat requirement by the Carnot efficiency to simulate the effect of taking steam from a steam cycle

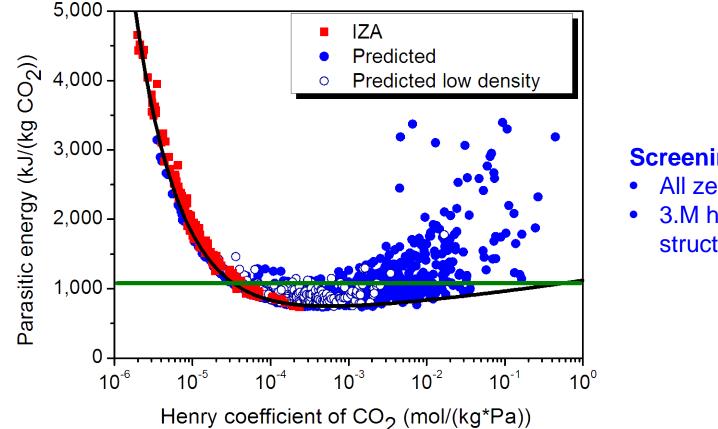
$$W_{eq} = (0.75Q \cdot \eta_{carnot} + W_{comp})$$







Screening zeolite structures



Screening

- All zeolites
- 3.M hypothetical structures

Lin, L.-C. et al. In silico screening of carboncapture materials. Nat. Mater. 11, 633-641 (2012)

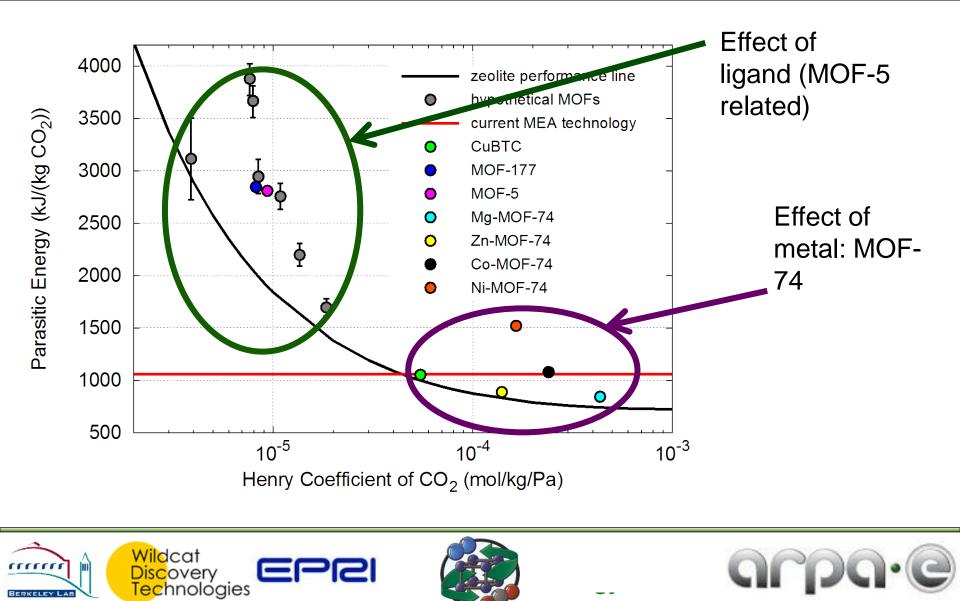






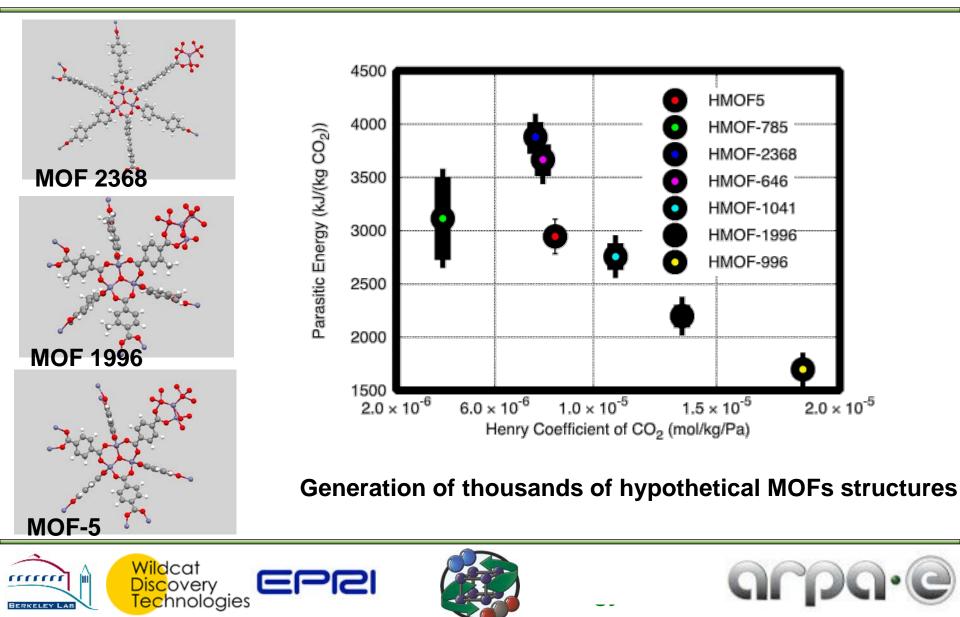


Screening MOFs





Effect of ligands





- MOFs: beautiful chemistry and giving completely novel materials
 - 11,000 new MOFs reported!
 - Promising leads for
 - Oxygen separations
 - Carbon capture
 - Hydrogen separation
 - Need to quickly evaluate these materials
 - High throughput experiments
 - Computational screening of possible structures